

PRODUCT: EVERGLASS® Short Strand Fiber Reinforced Filler

PART

NUMBER:	100632	Quart	6 units/case	22 lbs/case
	100622	Gallon	4 units/case	55 lbs/case

DESCRIPTION: EVERGLASS® is a multi-fiber reinforced body repair filler ideal for filling holes, rusted metal, body seams, welds and shattered fiberglass.

USES:

COMPOSITES:

- Shattered Fiberglass
- Rigid Plastic
 - Hoods
 - Deck Lids
 - Fenders

METAL:

- Metal Damage
- Rust Repairs
- Welds

OTHER:

- Cracks and holes in concrete, masonry, wood

SUBSTRATES:

- Fiberglass
- Rigid Plastics
 - SMC
 - RRIM
 - ABS
 - Xenoy

- Bare Steel
- Galvanized Steel
- Aluminum

- Concrete
- Masonry
- Wood
- Plaster

PREPARATION: Clean surface thoroughly. Remove all rust, dirt, oil, grease and wax. Use 40-80 grit disc to remove paint. Surface must be completely dry before applying EVERGLASS®.

MIXING:

- 1) Place desired amount of filler on a clean, non-fibrous mixing board or hard surface.
- 2) Add a ribbon of cream hardener from edge to edge across a 4" diameter puddle of filler (this equates to 2% by weight). Puddles larger than 4" in diameter will require additional hardener.
- 3) Mix thoroughly until a uniform color is achieved. Approximate setting time is 5-6 minutes @ 75°F to 80°F (27°C).

APPLICATION: Spread material on surface forcing it into grind marks, cracks, holes or voids.

FINISH: Sandable in approximately 10-15 minutes. Grind or rough sand hardened filler to desired contour. Apply a finish coat of any EVERCOAT® lightweight body filler or polyester glazing putty.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Fibrous Paste
▪ VOC	Packaged: 1.76 lbs/gal (211 g/l)
	Applied: 0.41 lbs/gal (49 g/l)
▪ Weight per Gallon	10.78 lbs/gal.
▪ Gel Time	3 - 5 min.
▪ Sand Time	10-15 min.
▪ Lap Shear Adhesion @ 1 hour	745 lbs/ft Galvanized Steel
▪ Corrosion Resistance	Excellent
▪ Water Resistance	No blistering, wrinkling or softening after 24 hours immersion in water.
▪ Max Recommended Thickness (sanded)	1/4 inch
▪ Max Allowable Heat	260°F (126.6°C) Surface Temp
▪ Contents and Caution	MSDS available upon request

NOTE: Properties are typical values and should not be considered as sales specifications.
Physical Testing performed @ ~77°F (25°C)

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at www.evercoat.com.

NOTES:

Never return mixed filler to can.

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY